

AEROSPACE MILLING 140 KW S1 WITH HSK-A63/80

At FISCHER, innovation is at the heart of what we do, and these new developments are no exception. These advancements represent a significant improvement in spindle and milling head technology. At FISCHER, we remain committed to providing you with the highest-quality solutions to meet your machining needs.

SPINDLE KEY FEATURE

MFW-2119/30 HSK-A63/80

- Spindle Redesign: We have completely overhauled our spindle design, bringing you a cutting-edge solution to redefine industry standards.
- **FISCHER Motor:** Our spindles now feature the state-ofthe-art FISCHER motor, allowing us to achieve a smaller diameter while maintaining exceptional performance.
- **Enhanced Bearings:** We've incorporated new materials into our spindle bearings, offering improved durability and the ability to handle greater radial and axial loads.
- Optimized Cooling: Our spindles now comes with optimized cooling systems, ensuring more efficient heat dissipation.
- Vibration Sensors: For enhanced monitoring, we offer up to four vibration sensors, enabling you to keep a close eye on spindle performance.
- Rotary Union without Bearings: Our innovative design eliminates the need for rotary union bearings, simplifying maintenance and improving reliability.



200.0 180.0 160.0 140.0 ₹120.0 100.0 80.0 60.0 40.0 20.0 0.0 6'000 24'000 30'000 0 12'000 18'000 Speed [1/min] Power [kW] S1 - 100% ---- Power [kW] S6 - 40% / 2min 100.0 90.0 80.0 70.0 Forque [Nm] 60.0 50.0 40.0 30.0 20.0 10.0 0.0 12'000 24'000 30'000 0 6'000 18'000 Speed [1/min]

MILLING HEAD D21STD KEY FEATURE:

- Single Fork Structure: The D21STD milling head features a single fork structure, enhancing stiffness and damping for more precise machining.
- **Symmetric Design:** It's symmetric design ensures balanced performance and consistent results.
- **Torque Motors:** We've integrated torque motors on both the C- and A-Axis, delivering increased power and control.
- **Hydraulic Clamping:** C- and A-Axis clamping is now hydraulically assisted, improving durability of the system. A-Axis clamping is available on both sides of the milling head.
- **Optical Measuring System:** The Heidenhain ECA 4400 optical measuring system is included for accurate position feedback and enhanced machining precision.